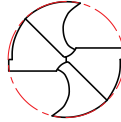
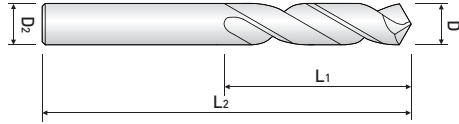


EDP. No.	Dia.	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK
PDMI 105	10.5	68	125	11	•
PDMI 106	10.6				•
PDMI 107	10.7				•
PDMI 108	10.8				•
PDMI 109	10.9				•
PDMI 110	11.0				•
PDMI 111	11.1	71	133	12	•
PDMI 112	11.2				•
PDMI 113	11.3				•
PDMI 114	11.4				•
PDMI 115	11.5				•
PDMI 116	11.6				•
PDMI 117	11.7				•
PDMI 118	11.8				•
PDMI 119	11.9				•
PDMI 120	12.0				•
PDMI 121	12.1	75	137	13	•
PDMI 122	12.2				•
PDMI 123	12.3				•
PDMI 124	12.4				•
PDMI 125	12.5				•
PDMI 126	12.6				•
PDMI 127	12.7				•
PDMI 128	12.8				•
PDMI 129	12.9				•
PDMI 130	13.0				•
PDMI 131	13.1	80	142	14	•
PDMI 132	13.2				•
PDMI 133	13.3				•
PDMI 134	13.4				•
PDMI 135	13.5				•
PDMI 136	13.6				•
PDMI 137	13.7				•
PDMI 138	13.8				•
PDMI 139	13.9				•
PDMI 140	14.0				•

EDP. No.	Dia.	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK			
PDMI 141	14.1	83	148	15	•			
PDMI 142	14.2				•			
PDMI 143	14.3				•			
PDMI 144	14.4				•			
PDMI 145	14.5				•			
PDMI 146	14.6				•			
PDMI 147	14.7				•			
PDMI 148	14.8				•			
PDMI 149	14.9				•			
PDMI 150	15.0				•			
PDMI 151	15.1	90	152	16	•			
PDMI 152	15.2				•			
PDMI 154	15.4				•			
PDMI 155	15.5				•			
PDMI 156	15.6				•			
PDMI 157	15.7				•			
PDMI 158	15.8				•			
PDMI 160	16.0	•						
PDMI 161	16.1	95	155	17	•			
PDMI 163	16.3				•			
PDMI 165	16.5				•			
PDMI 170	17.0				•			
PDMI 171	17.1	100	157	18	•			
PDMI 172	17.2				•			
PDMI 175	17.5				•			
PDMI 177	17.7				•			
PDMI 178	17.8				•			
PDMI 180	18.0				•			
PDMI 181	18.1				105	160	19	•
PDMI 182	18.2							•
PDMI 185	18.5	•						
PDMI 190	19.0	•						
PDMI 191	19.1	110	163	20	•			
PDMI 195	19.5				•			
PDMI 197	19.7				•			
PDMI 200	20.0				•			

■ Tolerance μm=1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h8)	0 -14	0 -18	0 -22	0 -27	0 -33
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13



**SOLID SPIRAL DRILL**

**SSD ...series**



EDP. No.	Dia.	L1	L2	STOCK
SSD010	1.0	10	38	•
SSD011	1.1			•
SSD012	1.2			•
SSD013	1.3			•
SSD014	1.4			•
SSD015	1.5	13	38	•
SSD016	1.6			•
SSD017	1.7			•
SSD018	1.8			•
SSD019	1.9			•
SSD020	2.0	16	45	•
SSD021	2.1			•
SSD022	2.2			•
SSD023	2.3			•
SSD024	2.4			•
SSD025	2.5	20	50	•
SSD026	2.6			•
SSD027	2.7	22	50	•
SSD028	2.8			•
SSD029	2.9			•
SSD030	3.0			•
SSD031	3.1	25	50	•
SSD032	3.2			•
SSD033	3.3			•
SSD034	3.4			•
SSD035	3.5			•

EDP. No.	Dia.	L1	L2	STOCK
SSD036	3.6	28	55	•
SSD037	3.7			•
SSD038	3.8			•
SSD039	3.9			•
SSD040	4.0			•
SSD041	4.1	30	60	•
SSD042	4.2			•
SSD043	4.3			•
SSD044	4.4			•
SSD045	4.5			•
SSD046	4.6	33	65	•
SSD047	4.7			•
SSD048	4.8	35	65	•
SSD049	4.9			•
SSD050	5.0			•
SSD051	5.1			•
SSD052	5.2			•
SSD053	5.3			•
SSD054	5.4			•
SSD055	5.5			•
SSD056	5.6	38	75	•
SSD057	5.7			•
SSD058	5.8			•
SSD059	5.9			•
SSD060	6.0			•